

AHRS DEMO PROGRAM "AHRS DEMO" Sensor Systems User's Manual

2010 Sensor Systems Srl





Revision history

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Revisio	Date	Author	Description
n			
1.0	14-Jun-07	ON	Released version.
1.1 to 2.7			Skipped
3.0	20-Mar-09	ON	For AHRS Demo Program ver.10.0 and higher.
			Work with the AHRS firmware since v.4.1.7.
			Updated output data formats (see Appendix B).
			Various 3D models for visualization of the AHRS orientation.
			Multiple languages support in the program menu, messages
			and saved text files.





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Introduction

This manual is designed to study and use software for all modifications of the AHRS (hereafter referred to as AHRS) for its designed purposes.

Persons who have studied structure of the device, its user's manual and safety measures specified in the user's manual and having experience in using IBM-compatible PCs and electrical appliances are permitted to use the AHRS.



Fig. 1.1. The AHRS

1. General information

Operating system. This version of the program is compatible with the operating system MS Windows XP.

Working with the program. "AHRS Demo" program is a window-based Win32 application, and standard means used in the Windows (mouse and keyboard) are needed to use it. Directory structure necessary for data storage is created by user. All necessary configurations and calibration coefficients are stored in the AHRS nonvolatile memory, and they are automatically loaded into the AHRS microprocessor. Calibration coefficients are set by AHRS developers, and they can be changed, but only under guidance of the AHRS developer. Upon termination the "AHRS Demo" program creates an AHRS_Demo.ini file for its operation, in which the latest used parameters of the microprocessor and shell are stored. During work with the AHRS files with extensions .txt, .rtf, .par, .dat and .bin can be created. Files with extensions .txt and .rtf can be created by operator, and files with extensions .par, .dat and .bin are created automatically by the program when it is saving text or graphical data.

Requirements to the system resources. The program requires 6 Mbytes of RAM for proper operation. Hard disk capacity required for proper operation is determined by the size of files AHRS_Demo.exe, AHRS_Demo.ini, AHRS_Demo.bmp, AHRS_Demo.dat, AHRS_Demo.glm, and AHRS_Demo.lng approximately 5 MBytes, and by the files saved during operation, no more than 100 Mbytes. Recommended screen resolution is 1280x1024 pixels. AHRS is connected to a computer through a standard COM port. AHRS can also be connected to a PC through a USB port





with a COM-to-USB converter. In this case, reliability of signal reception/transmission between a PC and the AHRS can greatly depend on the quality of the COM-to-USB converter and on correct configuration of its driver. AHRS manufacturer guarantees reliable operation of the AHRS if it is connected directly to the COM port. In the Appendix A, installation and configuration of drivers for one of the possible COM-to-USB converters are described.

<u>Requirements to operators</u>. AHRS software uses a standard Windows operating system. Therefore, operators should know the basic principles of PC operation to use the program, and they should be able to use the Windows operating system.

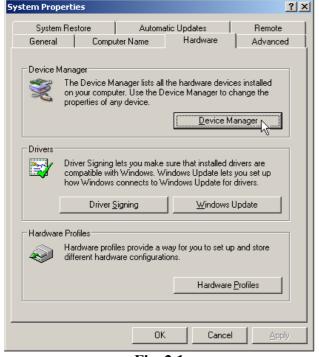
2. Installation of drivers and configuration of PC parameters

Installation of the program. To install the program copy 6 files AHRS_Demo.exe, AHRS_Demo.ini, AHRS_Demo.bmp, AHRS_Demo.dat, AHRS_Demo.glm, and AHRS_Demo.lng to the working directory.

When you connect the AHRS to a standard computer COM port, drivers are not installed. If the AHRS is connected to a USB port using a COM-to-USB converter see "Appendix A. Installation of the COM-to-USB converter drivers and configuration of PC parameters" for more details.

To know the numbers of the PC COM ports press «**Device Manager**» in the «**Hardware**» tab of the «System Properties» window (Fig. 2.1). In the opened «Device Manager» window (Fig. 2.2) you will see the COM ports which will be marked as «**Communication Port (COMN)**». Number

N in the port name is assigned by computer.



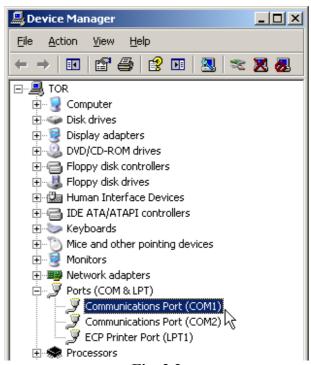


Fig. 2.1

Fig. 2.2

3. Main menu of the program

Main menu of the AHRS Demo program (see Fig. 3.1) contains the following sections. **File** Menu contains standard Windows file management command (Fig. 3.2).









Fig. 3.1 Fig. 3.2

Run Menu contains the AHRS control commands (Fig. 3.3). **Calibration** Menu contains the AHRS calibration command (Fig. 3.4).

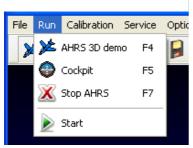




Fig. 3.3

Fig. 3.4

Service Menu contains additional control commands for the AHRS parameters (Fig. 3.5). **Options** Menu contains AHRS configuration commands Fig. 3.6.



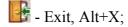
Fig. 3.5



Fig. 3.6

Icons for the most often used commands are placed on toolbar.

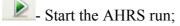
File Menu:



Run Menu:

😕 - AHRS 3D Demo, F4;





Stop AHRS, F7;



Service Menu:

- Report of experiment, F8;
- Read Data Recorder files;
- Save parameters;

- Restore parameters;

Device options...

4. Options Menu

To set operation parameters of the AHRS, COM port, format of output data, select **«Test option** ...» (Fig. 3.6) from the **«Options»** menu, or click button. A «Test option» dialog box (Fig. 4.1) will open.

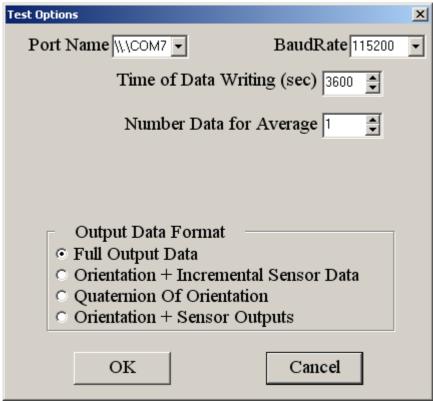


Fig. 4.1

You can set the following parameters in the **«Test option»** window:

- 1. Port name number of the COM port to which AHRS is connected.
- 2. Baud rate rate of the selected COM port (must be 115200).
- 3. Time of data writing (sec) sets data recording time in seconds. The parameter is active when data is being saved to disk and when data are being output on the screen as graphs. The minimal value for the parameter 1 is changed with the arrows to ±100 or by entering the required value from a keyboard. Default value is set to 60.





- 4. Number data for average the quantity of averaged data. This can be used for smoothing of viewed data. Note that averaging relates to the data output on the screen only and is not applied to the data written in a file. The minimal value for the parameter is 1 and changed with the arrows to ±1 or by entering the required value from a keyboard. The default value is 1.
- 5. Output Data Format sets format of the AHRS output data. Select one of the formats: «Full Output Data», «Orientation + Incremental Sensor Data», «Quaternion of Orientation», «Orientation + Sensor Outputs». For more information on the output data format see Appendix B. The default value is «Orientation + Sensor Outputs».

To set and control of the AHRS operation parameters, select **«Device option...»** from the **«Options»** menu (Fig. 3.6), or click button (Fig.3.1). A **«Device option...»** (Fig. 4.2) dialog box will open that allow you to set the following parameters.

Note: you are able to select «**Device option** ...» item <u>only if</u> AHRS is powered and connected to computer, and COM port number is chosen properly (see below).

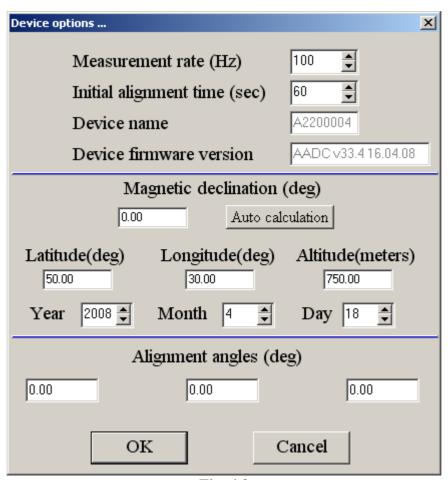


Fig. 4.2





- 6. Measurement rate (Hz) sets data measurement rate in Hertz. Minimal value of the parameter is 1, maximal value is 100; it is changed with the arrows to ± 10 or by entering the required value from a keyboard. Default value is set to 100.
- 7. Initial alignment time (sec) sets the initial alignment time in seconds. This parameter is active only for the AHRS standard operation mode, i.e. data in respective windows will be displayed only after the time set in this parameter is over. During initial alignment the <u>AHRS must be absolutely unmovable</u> relative to the Earth. Minimum value of the parameter is 1, and it can be changed to ±1 with arrows or by entering the necessary value from a keyboard. Default value is set to 60.
- 8. Device name the serial number of the AHRS in use. This parameter can not be changed.
- 9. Device firmware version the firmware version of the AHRS in use. It consist of symbols of the firmware type, firmware version and date of this version issue separated by blanks. This parameter can not be changed.
- 10. Magnetic declination (deg.) magnetic declination at the place where the AHRS operates. The parameter value is changed by entering the required value from a keyboard or by automatic calculation «Auto calculation» on the basis of Latitude, Longitude and Altitude values. Default value is set to 0.
- 11. Latitude (deg.) latitude of the AHRS operating location.
- 12. Longitude (deg.) longitude of the AHRS operational location.
- 13. Altitude (meters) altitude above sea level of the AHRS operational location.
- 14. Year, Month, Day year, month and day when the AHRS is used. Changed with arrows to ±1 or by entering the required value from a keyboard. Default value is set according to «Properties: Date and time» of the computer in use.
- 15. Alignment angles (deg.) angles between the AHRS axes and the carrier object are set after AHRS mounting. See "ADM-E2-M-AHRS User's Manual", section 4.4. Default values are set to 0 degrees.

Before working with the «Options» menu, it is desirable to select «**Stop "AHRS"**» in the «Run» menu or press **F7** key (Fig. 3.3).

Note: You need to set current longitude, altitude, year, month, day <u>only if</u> you want to calculate magnetic declination for current place and date.





5. Run Menu

Control of the AHRS and control of the parameters input through measurement channels is done by the commands in the **«Run»** menu (Fig. 3.3). This menu contains next items:

- "AHRS 3D Demo" and "Cockpit" select one of two styles of visualization of the AHRS orientation angles and open appropriate window;
- "Start" starts work of the AHRS in the main mode;
- "Stop AHRS" stops the AHRS;

Below is explanation of these items.

• AHRS 3D Demo opens window in which current orientation angles of the AHRS are presented as a spatial orientation of an airplane (see Fig. 5.1). To go to this visualization stile select «AHRS 3D Demo» from the «Run» menu (Fig. 3.3) or click button on the toolbar.

Some additional 3D models may be used for visualization of the AHRS orientation (see below Section 11. Selecting 3D model for visualization of the AHRS orientation).

When "AHRS 3D Demo" window open, three new control buttons («Start» , «Write» and «Graphs») appear in the right side of the toolbar.

«Start» button starts the AHRS with parameters saved in the AHRS' microprocessor. Next Initial alignment of the AHRS is performed with displayed message «Initial alignment. Please wait». During the initial alignment the AHRS has to be unmovable relative to the Earth. Once the initial alignment time is over, observe changes in numeric data and graphical evolutions of the airplane.

Note. For visual convenience of the AHRS position perception displayed on the monitor and the AHRS real position, it is recommended to place the AHRS in parallel with the monitor before the beginning of work as follows: direct lateral axis X to the monitor and direct longitudinal axis Y in parallel with the monitor on the left.

Once the **«Start»** button is pressed, it changes its name to **«Stop»**Upon clicking the **«Write»**button the measured data are saved, which is signified by the message **«Data are writing in file!»**. Note that the data are saved in binary format. To convert them into text format use **«Report**"

of experiment» from **«Service**» menu. **«Stop»** button stops data output to the screen and data saving procedure with no data losses.





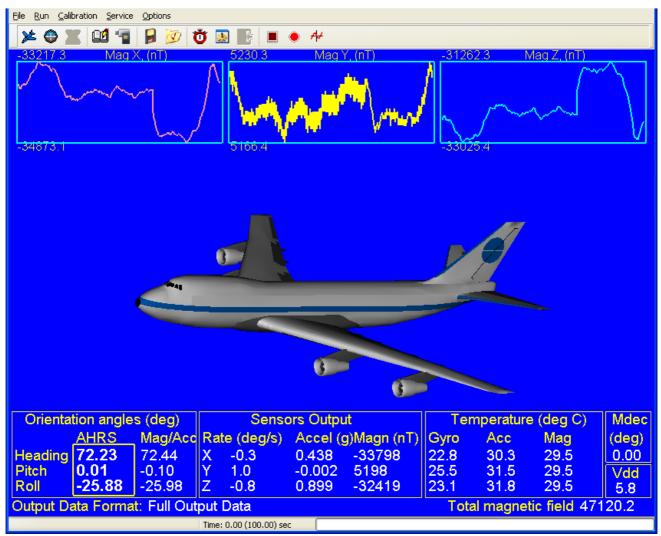


Fig. 5.1

Current orientation angles are displayed in the lower part of the window (Fig. 5.1). Additional displayed data depend on selected output data format (see Appendix B for details). If «Full Output Data» format is chosen then next data are displayed in the lower part of the window (Fig. 5.1):

- a) Orientation angles «Heading», «Pitch» and «Roll». In the «AHRS» column, angles calculated in the AHRS microprocessor using the embedded main algorithm are output. In the «Magn/Acc» column orientation angles calculated in the AHRS Demo Program using simplified algorithms based on magnetometers and accelerometers data are output. Angles in the «Magn/Acc» column are auxiliary; they are <u>used by developers</u> only to control operation of the main algorithm.
- b) Calibrated output signals of the AHRS sensors: «Rate (deg/sec)» angular rate values in deg/s measured by angular rate sensors, «Accel (g)» linear acceleration values in g measured by accelerometers, «Magn (nT)» magnetic field intensity values measured by magnetometers in nano Tesla. All sensors data are in AHRS axes (X is lateral axis, Y is longitudinal axis, Z is vertical axis).





- c) Current temperature values «Temperature(degC)» inside the AHRS' sensors (angular rate sensors «Gyros», accelerometers «Accel» and magnetometers «Mag» respectively).
- d) The set value of the magnetic declination «Mdec».
- e) Input supply voltage of the AHRS in Volts DC «Vdd».
- f) Total measured magnetic field value in nanoTesla «Total magnetic field».
- g) Format of output data «Output Data Format:». The format is set by operator in the «**Test option**» window (Fig. 4.1).

For visualization of the AHRS outputs there are graphs in the upper part of the window. To call the graphs click the button. As a result the «Plots» window (Fig. 5.2) will appear. In the middle part of this window select the signals you want to display:

- Gyros plots output signals of the gyros X, Y, Z in deg/sec;
- Accelerometers plots output data of the accelerometers X, Y, Z in g;
- Magnetometers plots output data of the magnetometers X, Y, Z in nT;
- Umag (raw data) plots output data of the magnetometers X, Y, Z in ADC codes;
- Module mag plots full module of the measured magnetic-field vector in nT;
- Angles (AHRS) plots Heading, Pitch and Roll angels calculated by main algorithm in the AHRS, in degrees;
- Angles (Acc/Mag) plots Heading, Pitch and Roll angels calculated by simplified algorithm in the AHRS Demo Program, in degrees.

For confirmation of plot output check the «View plots» box. Uncheck the box if you don't want plot.





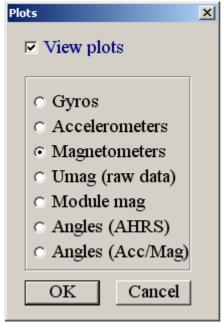


Fig. 5.2

If other then «Full Output Data» data format is chosen then only proper data will be displayed in the lower part of the window (Fig. 5.1). But in any case orientation angles are always displayed. If actual angular rate during operation exceeds gyros range, a warning message «Angular rate is exceeded: XYZ» is displayed under the image specifying the axis (axes) along which it is exceeded. The warning message about the AHRS state appears under the main image if any AHRS failure is detected. This message is generated in accordance with the Unit Status Word (see Appendix C) that continuously produced by the AHRS.

To stop data output from the AHRS click the **«Stop»** button To exit from this visualization mode select again "AHRS 3D Demo" from **«Run»** menu or press button **«F4»**. Instead this you can simple click icon.

• <u>Cockpit</u> – opens window allowing to show current attitude of the AHRS in «Cockpit display» style (see Fig. 5.3). To start operation in this mode select «Cockpit» in the «Run» menu (Fig. 3.3) or click «Cockpit» button on the toolbar, and window shown in the Fig. 5.3 will appear.





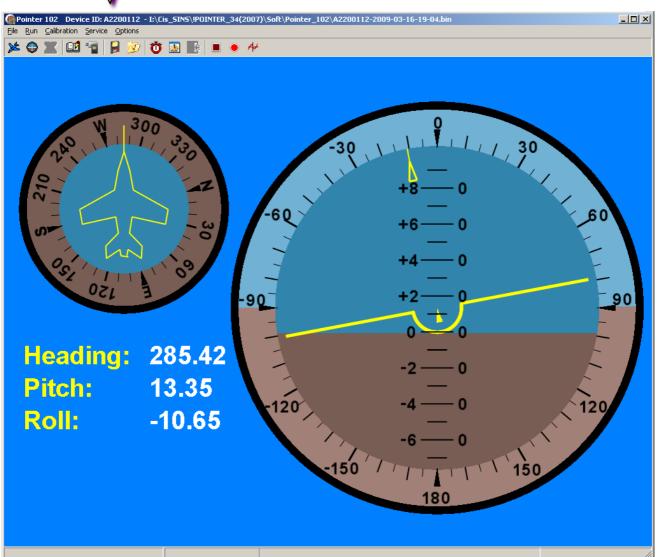


Fig. 5.3

There is heading indicator in the upper left corner of the window. In the right part of the window an attitude indicator (artificial horizon) is shown. Its vertical scale corresponds to pitch, limb corresponds to roll. Current values of the orientation angles are shown in the left lower corner of the window.

Control buttons and information messages shown in "Cockpit" mode completely coincide with ones in the operation mode "AHRS 3D Demo" described above. Also there is a possibility to switch between operation modes "AHRS 3D Demo" and "Cockpit" at any time of AHRS operation by simply clicking button or button.

If actual angular rate during operation exceeds gyros range, a warning message «Angular rate is exceeded: XYZ» is displayed under the image specifying the axis (axes) along which it is exceeded. The warning message about the AHRS state appears under the main image if any AHRS failure is detected. This message is generated in accordance with the Unit Status Word (see Appendix C).

To stop data output from the AHRS click the **«Stop»** button _____.

To exit from operation mode select again "Run" menu select "Cockpit", or click icon.





• <u>Stop AHRS</u> – stops the AHRS. In most cases it is used for correct termination of completed operations. For this command the hot key **F7** can be also used or button and be clicked.

6. Calibration Menu

The AHRS software allows to take into account influence of the carrier object soft and hard iron on the heading angle determination accuracy. For this purpose, field calibration of the AHRS magnetometers is provided. This calibration does not require any additional equipment, but it requires turns of the carrier object, on which the AHRS is mounted.

To activate this type of calibration select «Calibration» menu and then «Mag Field Calibration» command (Fig. 3.4) from the main menu. «Magnetic channel field calibration» (Fig. 6.1) window will open.

First set time in the **«Accumulation Time»** window which is need to perform calibration procedure including at least one full 360° turn rotation in horizon plane (3...5 full turns are recommended). This time can be set using arrows or by entering the necessary value from a keyboard. The default value is 60.

You can choose type of the calibration – 2D, 2D+2D or 3D.

Optional «Temperature» window shows temperature inside accelerometers and magnetometers during calibration.

2D calibration is designed for carrier objects that moves with small pitch and roll angles (not more than a few degrees). The calibration procedure involves a few full 360° rotations in the horizon plane of the carrier with the installed AHRS. During this calibration pitch and roll angles must be as close to zero as possible.

3D calibration is designed for carrier objects that can operate with large pitch and roll angles. For this calibration the carrier object is rotated in the horizon plane (the Z-axis is up) with periodical stops about each 90 degrees for tilting in pitch and roll. After full 360° rotation the carrier with the AHRS is turned over (the Z-axis is down) and the procedure described above should be repeated. During this calibration the range of pitch and roll angles changing must be as much as possible.

Special **2D+2D calibration** is a *partial substitution* for 3D calibration for carrier objects that can operate with large pitch and roll angles, but does not allow to perform full 3D calibration procedure. The 2D+2D calibration repeats above 2D calibration procedure with the AHRS Z-axis up and then sideways

on the left

(-90° Roll) or on the right (+90° Roll) (to set this please use switch «L / R» in window Fig.6.1).





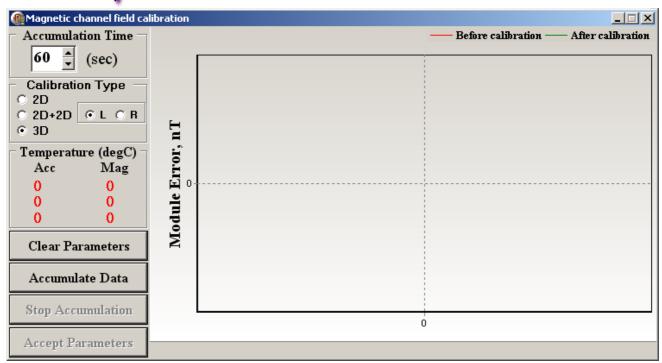


Fig. 6.1

For better perception of calibration results, graphs of errors before and after the calibration procedure are visualized in different colors, and there is a legend in the bottom of the graph, under the Time axis, assigning graph colors to specific types of calibration. Click «Accept Parameters» button (Fig. 6.1) to calculate a calibration matrix for magnetometer biases and scale factors and save it to the nonvolatile memory of the AHRS. See section 8.2 for detailed description of the AHRS calibration procedure.

If place of the AHRS mounting on the carrier object is changed, or if the carrier object is changed, calibration matrices for magnetometer biases and scale factors in AHRS memory should be cleared by clicking on the **«Clear Parameters»** button (Fig. 6.1).

7. Service Menu

«Report of experiment» command is used for conversation of saved binary data to text file. When «Report of experiment» command is selected, or button is clicked, or «F8» is pressed (Fig. 3.5), a standard Windows «Open» window is opened; in this window operator selects one of the .bin files saved previously when the AHRS was operating in its standard mode. Consequently, a report file with .txt extension is created. When a file with extension .bin is selected, a file of the same name with an extension .par should be present as well.

«**Read Data Recorder files**» command (Fig. 3.5) is used to read test data saved in memory of AHRS Data Recorder. See "AHRS Data Recorder. Users Manual" for detailed information.

«Save parameters» command (Fig. 3.5). If you have changed some parameters of the AHRS (in **«Device options...»** window from the **«Options»** menu), and you want to save these parameters as variant for future work, you can save the AHRS current parameters in binary file with .par extension. For this use **«Save parameters»** command or click button **...** After that a standard Windows «Save as ...» window is opened; in this window operator is suggested to save current parameters of the AHRS to a «File of parameters» with .par extension.





«Restore parameters» command (Fig. 3.5) is used to quickly load the AHRS parameters to the AHRS nonvolatile memory. When **«Restore parameters»** command is selected, or button is clicked, a standard Windows «Open» window opens; in this window operator selects one of the previously saved files with .par extension. Consequently, the parameters are automatically saved to the AHRS nonvolatile memory and to the Demo-Program shell. The same way is used to restore the factory settings of the AHRS parameters. In this case you should select original file with .par extension that comes on CD with AHRS.





8. AHRS operation

8.1 The main operation modes of the AHRS

Step 1. Connect a power cable and data transfer cable to the AHRS. Connect the other end of the data transfer cable to either COM port or USB port of the host computer. If connection between the computer and the AHRS is done through a USB port, a driver for a COM-to-USB converter needs to be installed. See Appendix A 'Installation of the COM-to-USB converter drivers and configuration of PC parameters' for details on the installation procedure. If it is connected to a standard PC COM port, then there are no needs to install any drivers. Note that AHRS manufacturer guarantees reliable operation of the AHRS if it is connected directly to the COM port.

Step 2. Start AHRS_Demo.exe file to begin working with the Demo program. The main menu will appear (Fig. 3.1).

Step 3. Select **«Test options…»** from the **«Options»** menu (see Fig.3.6) or click **b**utton. **«Test option»** window (Fig.4.1) will open.

Step 4. Set the correct COM port number **«Port name:»** and check that its rate **«Baud rate»** is set to 115200 as it Fig.4.1 shows.

Step 5. (Not obligatory) In «Test option» window (Fig.4.1), if you need, you can set «**Time of data writing (sec)** » which sets data recording time when data is being saved to file. Also you can set «**Number data for average**» (the quantity of averaged data) that can be used for smoothing of viewed data. Note that averaging relates to the data output on the screen only and is not applied to the data written in a file.

<u>Note</u>. For the number of the COM port which the AHRS is connected to, see «2. Installation of drivers and configuration of the PC parameters» and «Appendix A. Installation of the COM-to-USB converter drivers and configuration of the PC parameters».

Step 6. In «Test option» window (Fig.4.1) set (check) «**Output Data Format**» (see Appendix B for more information on the output data format). Click «**OK**».

Step 7. (Not obligatory) If you want to change some parameters of the AHRS select **«Device options ...»** from the **«Options»** menu (or click button) – see Fig.3.6. «Device options...» window (Fig.4.2) will open. Set the necessary AHRS operation parameters. Click **«OK»**.

Step 8. Select «Cockpit» from the «Run» menu (Fig. 3.3) or click button on the toolbar (Fig. 3.1). The window shown in Fig. 5.3 will appear.

You can switch to other visualization mode by selecting **«AHRS 3D Demo»** from the **«Run»** menu (Fig. 3.3) or clicking button on the toolbar, or pressing **«F4»**. The window shown in Fig. 5.1 will appear.

Step 9. Click «Start» button. Initial alignment of the AHRS will start. This is signified by the message «Initial alignment. Please wait. ». During the initial alignment the AHRS has to be unmovable relative to the Earth. Once the initial alignment time is over, observe changes in numeric data and graphical evolutions of the object. Once the «Start» button is pressed, it changes its

name to «Stop»

Notes

1. For visual convenience of the AHRS position perception displayed on the monitor and the AHRS real position, it is recommended to place the AHRS in parallel with the monitor before the beginning of work as follows: direct lateral axis X to the monitor and direct longitudinal axis Y in parallel with the monitor on the left.





- 2. For visualization mode "AHRS 3D Demo" only. Click button. The «Plots» window (Fig.5.2) will appear. If you want to show graphs, check the «View plots» box. Select parameters you want to display and click «OK». Graphs with chosen parameters will be displayed in the upper part of the window. To end plotting uncheck «View plots» in the window «Plots» (Fig. 5.2) and click «OK».
- Step 10. To save data click **Write** button. Caption «Data are writing in file!» will appear. Also a progress bar of data writing and timer will appear in the status line of the main window.
- Step 11. To stop readout and data displaying click **Stop** button. If the data were written in a file then the writing stops too.

Default name of file with saved data is generated automatically and consists of the AHRS serial number, date and time digits separated by dash symbols where the first 4 digits are the year, the next 2 digits are the month, then 2 digits of day, next digits are hours and minutes of operation. At the saving data, two files of the same name with .bin and .par extensions are saved in the specified folder. In .bin files the measured data is saved, and in .par files the AHRS microprocessor parameters, at which this data was obtained, are saved. For example, "A2200135-2009-06-17-12-30.txt" corresponds to data saved from device number A2200135 on 2009, June 17th at 12:30.

Note. You can preset name of file for data writing. For this select item **«Save as»** in the **«File»** menu and enter desirable file name.

- Step 12. Repeat Step 9 Step 11 as many times as you need.
- Step 13. To close standard operation mode window (Fig. 5.3) select **«Cockpit»** from the **«Run»** menu (Fig. 3.3), or click button on the toolbar (Fig. 3.1). To close standard operation mode window (Fig. 5.1) select **«AHRS 3D Demo»** from the menu **«Run»** (Fig. 3.3), or click button, or press key **«F4»**.
- Step 14. Select **«Stop AHRS»** (Fig. 3.3) from the **«Run»** menu, or click button. To get the saved data as text file, do the following:
- Step 15. Select «**Report of experiment**» from the «**Service**» menu (Fig. 3.5) or press «**F8**» in the main menu or click button (Fig. 3.1). A standard Windows «Open» window will open.
- Step 16. Select the necessary file with extension .bin. Click «**OK**». A .txt file will be created with the same name and in the same folder as the selected .bin file, with format set in Step 6.

Note. When large file data is processed then some time is necessary for text file saving. If you will start new operations with program before end of text file saving, then program will appear as not responding or locked. Just wait some time for saving end, after that program will be unlocked.

8.2 Calibration of the AHRS

For correct operation of the AHRS it is necessary that the calibrated sensors are not distorted by external influences. It is particularly important to provide non-distortion of the AHRS magnetic channel, as, due to the presence of the carrier's hard and soft iron in the vicinity to the AHRS, its magnetometers will be outputting inaccurate data on the actual Earth magnetic intensity vector, and, accordingly, inaccurate carrier's heading angle value.

The AHRS software allows compensation of influence of the carrier object soft and hard iron on the heading angle determination accuracy. For this purpose, field calibration of the AHRS magnetometers is provided. This calibration does not require any additional equipment, but it requires turns of the carries object on which the AHRS is mounted.

2D calibration is designed for carrier objects that moves with small pitch and roll angles (not more than a few degrees). The calibration procedure involves a few full 360° rotations in the horizon





plane of the carrier with the installed AHRS (see Fig. 8.1). During this calibration pitch and roll angles must be as close to zero as possible.

For **3D** calibration the carrier object is rotated in the horizon plane (the Z-axis is up) with periodical stops about each 90 degrees for tilting in pitch and roll (see Fig. 8.1; 8.2; 8.3). After full 360° rotation the carrier with the AHRS is turned over (the Z-axis is down) and the procedure described above should be repeated. During this calibration the range of pitch and roll angles changing must be as much as possible.

Special 2D+2D calibration is partial substitution for 3D calibration for carrier objects that can operate with large pitch and roll angles, but does not allow to perform full 3D calibration procedure. At the first half of the 2D+2D calibration it repeats above 2D calibration procedure with the AHRS Z-axis up. At the second half of the 2D+2D calibration the carrier with AHRS should be put on its left side (-90° Roll) or right side (+90° Roll), see Fig. 8.4. Repeat again a few full 360° rotations in the horizon plane ofthe carrier Please use switch «L / R» in window Fig. 6.1 to set correctly to what side (left or right) the AHRS will be put. Note that rotation of the carrier object with the AHRS both for 2D and 3D calibration <u>must include</u> one or more full 360° turns in the horizon plane.

Field calibration procedures may be specified by after type of the object, on which the AHRS will be installed, is agreed on with a customer.

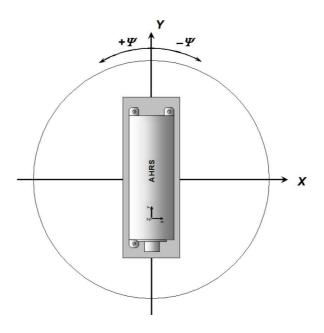


Fig. 8.1. Rotation of a carrier in horizontal plane



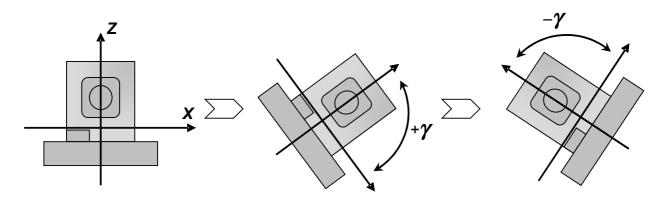


Fig. 8.2. Rotation of a carrier in roll

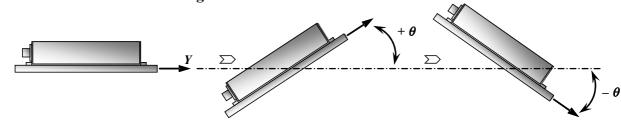


Fig. 8.3. Rotation of a carrier in pitch

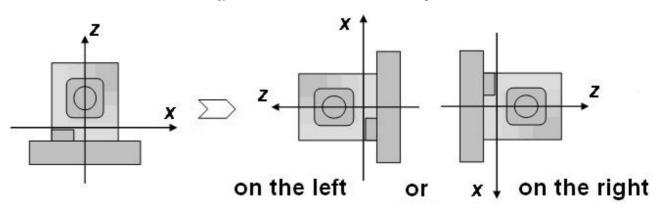


Fig. 8.4. Put a carrier with AHRS on the left or on the right for second half of the 2D+2D calibration

Step 1 - Step 4. Perform Step 1 - Step 4 from the item 8.1.

Step 5. Select **«Stop AHRS»** (Fig. 3.4) from the **«Run»** menu, or click button. This is need for any case if you didn't stopped AHRS work at previous run.

Step 6. Select «Mag Field Calibration» from the «Calibration» menu (Fig. 3.4). «Magnetic channel field calibration» window (Fig. 6.1) will open.

Step 7. Using arrows or entering the necessary value from a keyboard set the time required for saving data to the computer memory, which would be sufficient to accomplish the calibration procedure, in the **«Accumulation time»** window. Please set time which is enough for 1...3 full 360° turns of the carrier object in horizon plane. Usually 60 seconds for 2D calibration and 120 sec for 3D calibration are enough.





Step 8. Select **«2D calibration»**, **«2D+2D calibration»** or **«3D calibration»**. For **«2D+2D calibration»** select also switch **«L / R»** in window Fig.6.1 to set correctly to what side (left or right) the AHRS will be put at second stage.

Step 9. Click «Accumulate Data». After that new window "Magnetic channel field calibration source type" (Fig. 8.5) will appear over initial window Fig.6.1. This window asks to choose the source of the calibration data.

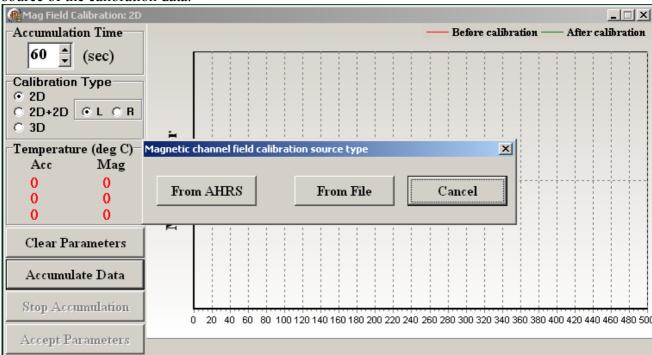


Fig. 8.5

If **«From file»** variant is selected then the calibration data will be read from a file created at previous calibration procedure. This may be useful if you want to load to the AHRS the calibration parameters that corresponds to one of its earlier calibrations. At this a standard MS Windows **«Open»** window is opened in which you may select one of the previously created files with .amd extension.

Filename consists of the AHRS serial number, text _ MagField _ and 6 digits that indicates time when the file was saved (2 digits of hours, 2 digits of minutes, 2 digits of seconds). The last symbols in filename corresponds to type of the calibration:

- _2D corresponds to data of 2D calibration;
- 3D corresponds to data of 3D calibration;
- _2D+2D_1 corresponds to data of first stage of 2D+2D calibration;
- 2D+2D 2 corresponds to data of second stage of 2D+2D calibration;

Example of filename: A2200001_MagField_140838_2D.amd. It means that this file contains 2D calibration data for AHRS # A2200001 saved at time 14:08:38.

If **«From AHRS»** variant is selected in the window Fig.8.5 then the calibration data will be get from the AHRS (default variant). Initial alignment of the AHRSwill start, signified by the caption «Initial alignment. Please wait.» (Fig. 8.6). During the initial alignment, the <u>AHRS shall be unmovable relative to the Earth</u>.





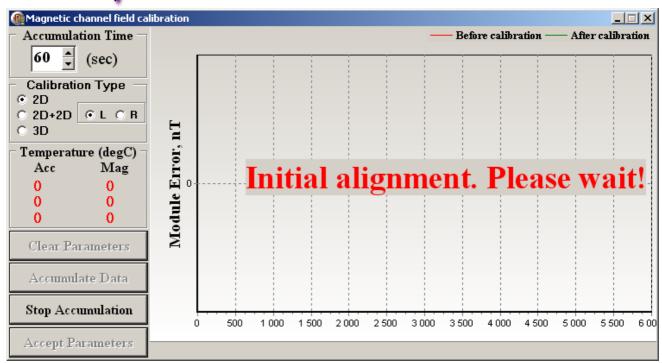


Fig. 8.6

Once the initial alignment is completed, AHRS starts accumulating data. This is signified by the caption «Data are accumulating» (see Fig. 8.7) and the graphical indicator of data accumulation in the status line of the main menu. At this time, rotation of the carrier object with the AHRS should be made.

If the **2D calibration** is chosen then rotation of the carrier object with the AHRS in the horizon plane should be performed (see Fig. 8.1).



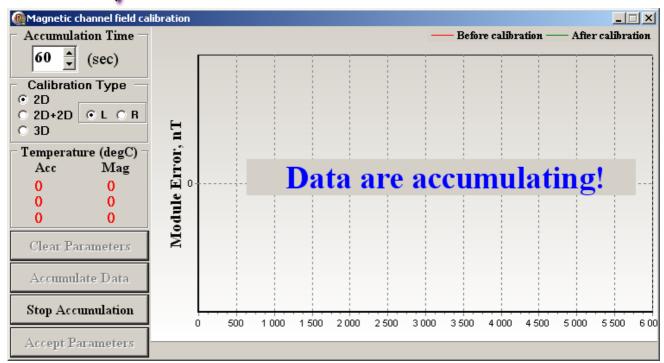


Fig. 8.7

The **2D+2D** calibration consists of two stages. First stage is the same as 2D calibration. After time of the first stage of the AHRS rotation will be reached (or name of file with first stage calibration data will be entered) the prompt message «Rotate Device!» will appear (see Fig. 8.8). For second stage the carrier with AHRS should be put on the left or right side (in accordance with selected switch «L / R»). Click «OK» button on window Fig. 8.8. After this a window "Magnetic channel field calibration source type" (like in Fig. 8.5) will appear where you should choose the source of the calibration data – «From AHRS» or «From file». In case of «From AHRS» variant rotate again the carrier object with the AHRS in the horizon plane. In case of «From file» variant please select file like *_2D+2D_2.amd that contains early saved data of second stage of the 2D+2D calibration.

Automatic saving data after first stage of the 2D+2D calibration (to file like *_2D+2D_1.amd) allows to temporary interrupt the AHRS calibration after first stage (and switch off AHRS if it is need) for placing object on the left or right side. After that you may continue the 2D+2D calibration procedure using saved file as first stage data.

For **3D** calibration the carrier object is rotated in the horizon plane (the Z-axis is up) with periodical stops about each 90 degrees for tilting in pitch and roll (see Fig. 8.1; 8.2; 8.3), and then the carrier with the AHRS is turned over (the Z-axis is down) and the procedure described above should be repeated. Tilt angles range depends on the carrier object, but to obtain the better result increase the angles range as much as possible.



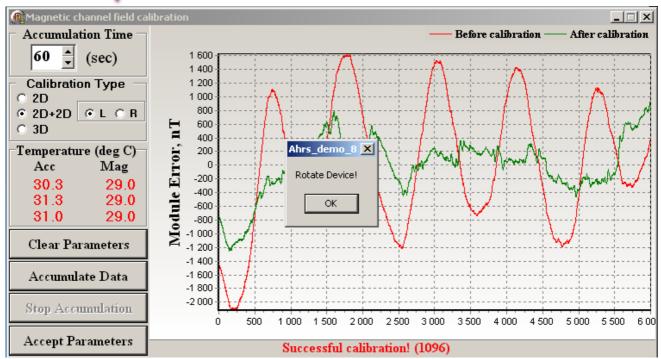


Fig. 8.8

Notes:

- 1. Rotation of the carrier object with the AHRS in the horizon plane both for 2D, 2D+2D and 3D calibration <u>must include one or more full 360° turns</u>. Please, correct the time required for saving data in the **«Accumulation time»** window to attain necessary rotations.
- 2. During **2D** calibration and first stage of **2D+2D** calibration pitch and roll angles must be as close to zero as possible. During second stage o f**2D+2D** calibration pitch must be as close to zero as possible, and roll must be close to -90° or $+90^{\circ}$ depending on selected switch «L / R».

Step 10. Once the data accumulation time is over, graphs of errors before and after calibration are shown; you can look at the necessary portions of the graphs.

Step 11. Estimate the calibration quality. If the calibration was satisfactory, a caption «Successful calibration!» will appear in the bottom of the window (Fig. 8.9). Click on the «Accept Parameters». Calibration matrix of the magnetometer biases and scale factors will be calculated and saved to the AHRS nonvolatile memory automatically, and in the directory in which the AHRS_Demo.exe file is located, files with .par and .amd extension will be created.

Note. Filename consists of the AHRS serial number, text _ MagField _ and 6 digits that indicates time when the file was saved (2 digits of hours, 2 digits of minutes, 2 digits of seconds). The last symbols in filename corresponds to type of the performed calibration: _2D corresponds to data of 2D calibration; _3D - for 3D calibration; _2D+2D_1 - for first stage of 2D+2D calibration; _2D+2D_2 - for second stage of 2D+2D calibration. Example of files name: A2200001_MagField_140838_2D.par, A2200001_MagField_140838_2D.amd.





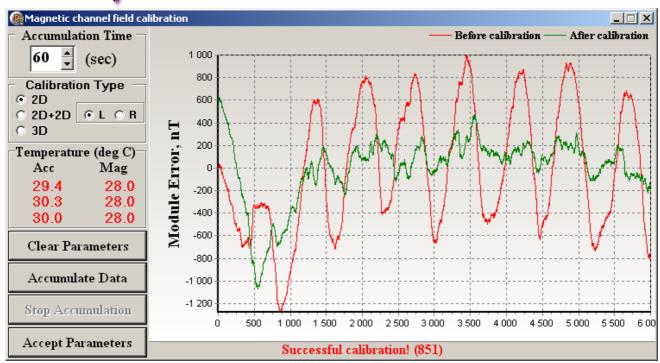


Fig. 8.9

Step 12. If the calibration was unsatisfactory, a caption «Unsuccessful calibration. Try again!» will appear in the bottom of the window (see Fig. 8.10). Number in parentheses at the end of this caption is residual error of the calibration in nanoTeslas.

Click «x» button in the upper right corner of the window to close it.

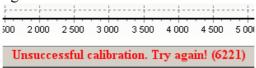


Fig. 8.10

One reason of unsuccessful calibration may be small range of angles of the AHRS real rotation. In this case a caption «Calibration failure! Rotation of the device is required!» appears in the bottom of the window (see Fig. 8.11). To avoid this please repeat calibration procedure with rotation of the AHRS as it is described in the beginning of this section. Some more reasons of unsuccessful calibration are discussed in the section "8.3.Conditions of successful calibration of the AHRS".

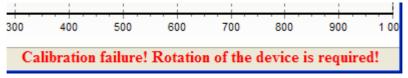


Fig. 8.11

Step 13. When calibration is finished, select **«Stop AHRS»** (Fig. 3.3) from the **«Run»** menu or click **button**.





To remove results of field calibration from AHRS memory, follow Step 1 – Step 6. Next click the **«Clear Parameters»** button (see Fig. 6.1). Soft and hard iron calibration parameters will be removed from AHRS memory and window Fig. 6.1 will be closed automatically.

You must clear parameters of the soft and hard iron calibration if you uninstall the AHRS from carrier object to avoid incorrect heading determination. Please remember that performed soft and hard iron calibration is valid until the AHRS is mounted on the object with which the calibration was performed.

When calibration was accepted then during operation with AHRS in the "AHRS Demo" window (see Fig.5.1) a capture "Soft/hard iron corrected" appears In the lower left part of this window. If calibration parameters are cleared in the AHRS, then capture "Soft/hard iron corrected" disappears.

Conditions of successful calibration of the AHRS

Success of the AHRS calibration on soft and hard iron of the carrier object essentially depends on magnetic environment at the place where this calibration is performed.

The best results will be got if calibration is performed in homogeneous magnetic environment where the magnetic force lines are parallel to each other. In this case only influence of the carrier object on the AHRS magnetometers take place, and this influence can be compensated after calibration procedure.

However, magnetic environment often is not homogeneous at place where calibration of the AHRS is performed. This may lead to degradation of the calibration results since AHRS magnetometers are disturbed both by iron of the carrier object and by curved outward magnetic field. In this case it may be very difficult to separate influence of these 2 disturbance sources on the AHRS.

engineers have develop special calibration procedure for separation of these sources of magnetic disturbance to take into account and compensate just influence of the magnetic field of the carrier object. But residual influence of non-uniformity of environmental magnetic field may still decrease calibration accuracy. After a lot of experiments engineers have determined acceptable limits of non-uniformity of environmental magnetic field at which the AHRS heading accuracy after calibration is satisfactory.

If the AHRS calibration procedure was performed in the strict accordance with procedure described in section 8.2 but calibration is unsuccessful, then place of the calibration has large distortion of the Earth uniform magnetic field. To repair this problem please change place of the calibration. For example, usually bad places for the calibration are office room, laboratory with large quantity of computers and other electronics equipment, road with underground communications or pipelines, place near electric mains, etc.

But even in bad magnetic environment the calibration can be successful if AHRS rotates around its magnetometers (around the point about 15 mm away from the AHRS forward end). In this case influence of non-uniformity of environmental magnetic field is minimal.

Finally, please remember that if the carrier object is changed or If place of the AHRS mounting on the carrier object is changed, the new calibration should be performed. If the AHRS will be used alone without mounting on any object then calibration results should be cleared by clicking on the **«Clear Parameters»** button (see Fig. 6.1).

9. Continuous self monitoring of the AHRS health

The AHRS2 with firmware versions since v.33 has continuous built-in monitoring of the AHRS health. In the main mode the AHRS sends out Unit Status Word (USW) in each data block (see also Appendix B).





The low byte (bits 0-7) of USW indicates failure of the AHRS. If this byte is 0, the AHRS operates correctly, if it is not 0, see "Appendix C. The Unit Status Word definition" for type of failure or contact the developers directly.

The high byte (bits 8-15) contains a warning or is informative for the user. Status of each bit of the USW warning byte is specified in the "Appendix C. The Unit Status Word definition".

10. Control of compatibility between the AHRS firmware and Demo Program versions

New AHRS with firmware version since v.3.2 has also upgraded hardware that gives new features like input voltage control, control of the AHRS health. For supporting of these features new versions of the AHRS Demo Program was developed since version 6.0.

It is clear that old versions of the AHRS Demo Program don't support features of new AHRS. On the other hand, some functions of the old AHRS Demo Programs were deleted from the new Program versions (for example, control of the AHRS angular rate range was transmitted from the Demo Program to the AHRS inside).

We recommend strongly to use version of the AHRS Demo Program that comes on CD with the AHRS until the AHRS firmware is updated.

AHRS Demo Program ver.10.* works correctly with AHRS firmware versions v.4.1.*. If AHRS has earlier firmware version then before execution of any command sent from the Demo Program to the AHRS the warning window appears (see Fig.10.1) that informs about incompatible version of the AHRS firmware. Click "OK" and continue work.



Fig. 10.1





11. Choice of 3D model for visualization of the AHRS orientation

AHRS Demo Program since ver.10.* allows to use different 3D models for visualization of the AHRS orientation angles when **«AHRS 3D Demo»** item from the **«Run»** menu is used for work with the AHRS.

The default 3D model is Boeing 747 aircraft as Fig.5.1 shows. Other models are on CD in the folder AHRS_Demo_Program\3D_Models. There are files *.glm which contain these models and appropriate screenshot files.

To set desirable 3D model for the AHRS visualization, just copy the file *.glm from appropriate folder to folder with AHRS Demo Program (where file AHRS_Demo.exe is located). At this you should replace existing file with *.glm extension. Take into account that all 6 files in the program folder should have the same names (for example AHRS_Demo.exe, AHRS_Demo.ini, AHRS_Demo.bmp, AHRS_Demo.dat, AHRS_Demo.glm, and AHRS_Demo.lng).

Some examples of 3D models for the AHRS are shown on Fig.11.1.

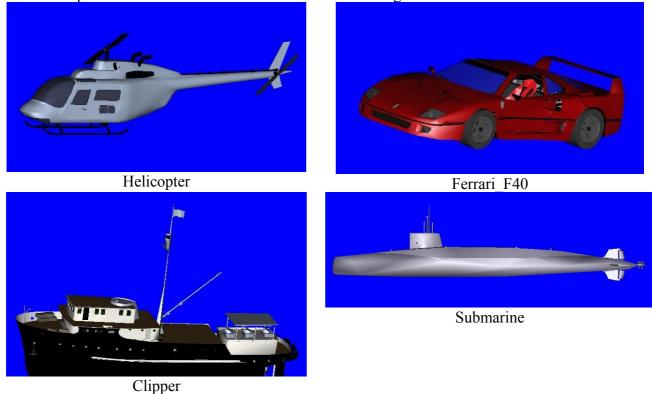


Fig. 11.1

12. Troubleshooting

12.1 How to repair AHRS parameters

Need to repair of the AHRS parameters appears in some cases, for example at incorrect loading of parameters into the AHRS memory.

You can use original file with .par extension that comes on CD with AHRS, or use own files created by «Save parameters» command (if these files contain valid data of course).

Follow next steps to restore AHRS parameters.





- Connect the AHRS to PC and power it.
- Start the AHRS Demo program. The main menu will appear (see Fig. 3.1).
- Select **«Test options...»** from the **«Options»** menu (or click button) see Fig. 3.6. «Test options» window (Fig. 4.1) will open.
- Select the correct COM port number and its rate **«Baud rate:115200»**. Click **«OK»**.

<u>Note</u>. For the number of the COM port to which the AHRS is connected, see items «2. Installation of drivers and configuration of the PC parameters» and «Appendix A. Installation of the COM-to-USB converter drivers and configuration of the PC parameters».

• Select **«Restore parameters...»** in the **«Service»** menu (see Fig. 3.5) or click button. A standard Windows **«Open»** window will open.

Select file with extension .par containing the factory settings of the AHRS parameters or own file created by «Save parameters» command (if this file contains valid data of course). Click «OK». These parameters will be loaded into AHRS memory automatically.

12.2 What do you have to do when AHRS strange behavior is detected

If you see strange behavior of AHRS, first check whose parameters are loaded in the connected AHRS. This may occur, for example, if you have restored parameters that corresponds to another AHRS with not proper serial number. Please use **«Restore parameters...»** command accurately to avoid wrong parameters loading into the AHRS's memory.

To check whose parameters are loaded in the connected AHRS please select «Device options ...»

from the **«Options»** menu (or click button) – see Fig. 3.6. «Device options» window (see Fig. 4.2) will open.

In the field "Device name" you will see serial number of AHRS (up to 8 symbols). It must correspond to serial number that is placed on label on AHRS's nose.

If "Device name" doesn't correspond to serial number of the connected AHRS then you must restore original parameters as that described in above section.

If "Device name" corresponds to AHRS serial number, but you continue see strange behavior of AHRS, then this may be due to improper hard/soft iron calibration parameters are loaded into AHRS's memory.

If you have removed AHRS from carrier object, then you must clear parameters of soft/hard iron calibration. To do this follow Step 1 – Step 6 in section "8.2. Calibration of the AHRS". Next click the «**Clear Parameters**» button (see Fig. 6.1). Soft and hard iron calibration parameters will be removed from AHRS memory and window Fig. 6.1 will be closed automatically.

If you mount AHRS in another place in carrier object, or move it to another carrier object, then you must repeat soft/hard iron calibration procedure as it described in section "8.3. Calibration of the AHRS".

12.3 What do you have to do when message "The parameters are transferred with a mistake!!"

When you use AHRS Demo program, the most of operations are started with reading data from the AHRS nonvolatile memory to control correct AHRS status. No problem takes place if AHRS is connected to computer through a standard COM-port. If you connect AHRS to USB-port using COM-to-USB adapter then sometimes incorrect reading of the AHRS parameters may occur. In this case you will see message like Fig. 12.1 shows.







Fig. 12.1

Simply click «**OK**» button and repeat your operation.

Also above message may appear if you want to do some operations with AHRS but it was not stopped after previous work. In this case previous program continues its work in AHRS microprocessor and light indicator in AHRS is green. Simply click button to stop program in AHRS (light indicator will be red).

The error code in the message above is the system code received by function "GetLastError". For more details see http://msdn.microsoft.com/en-us/library/ms681382(VS.85).aspx . The frequently occurring error codes are listed in the table below.

Code	Description		
0	The mistake cannot be defined.		
2	The system cannot find COM-port.		
5	Access is denied: the AHRS is occupied, or COM-port is connected to another device.		
87	The COM-port parameters are incorrect.		

12.4 Why do you can't write to or read from file in one of the AHRS Demo menu? There are two possible reasons

- 1. You can't work with the AHRS Demo Program from CD. Just copy files from AHRS_Demo_Program folder (AHRS_Demo.exe, AHRS_Demo.ini, AHRS_Demo.bmp, AHRS_Demo.dat, AHRS_Demo.glm, AHRS_Demo.lng) to the any working directory on PC hard disk.
- 2. You can not work with file if it is opened by other program on your PC for viewing or editing. In this case window like Fig.12.2 appears. Just close that other program and repeat operation with file in the AHRS Demo Program again.



Fig. 12.2





Appendix

A. Installation of the COM-to-USB converter drivers and configuration of PC parameters

AHRS developer highly recommends connection of the AHRS to a computer through a standard COM-port for guaranteed reliable operation of the AHRS. If connection of the AHRS to a computer is done through a USB port, it is necessary to install a COM-to-USB converter driver. The converter driver is in the folder COM_to_USB_Driver placed on the CD provided with the AHRS. Sequence of the converter driver installation is as follows:

• Connect the converter to a computer. The computer automatically starts a search and installation program for the necessary drivers of the connected device. A window (Fig. A.1) opens. Select «No, not this time» from the menu and click on the «Next» button.



Fig. A.1

• Window (Fig. A.2) will appear on the display. Select «**Install from a list or specific location (Advanced)**» from the menu and click on the «**Next**» button.







Fig. A.2

Window (Fig. A.3) will appear on the display. Check «Include this location in the search:» and click on «Browse». Show the path to the converter drivers folder in the window (Fig. A.4) which appears on the top of the previous one (folder name may differ from the name in Fig. A.4) and click «OK» (if a folder containing no driver files is selected, «OK» button will remain inactive). Next, in the window Fig. A.3, which will be looking like the window in Fig. A.5, a path will be defined. Using this path the installation program will search for the necessary converter driver. Press «Next» to continue installation.



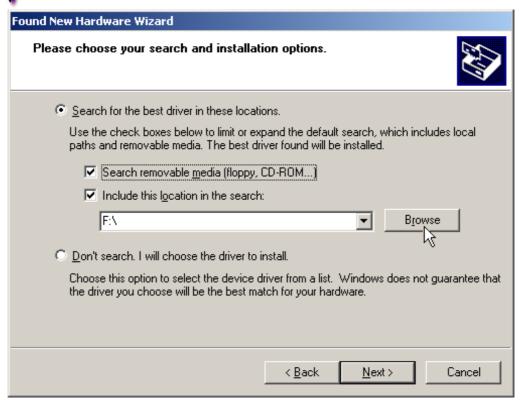


Fig. A.3



Fig. A.4





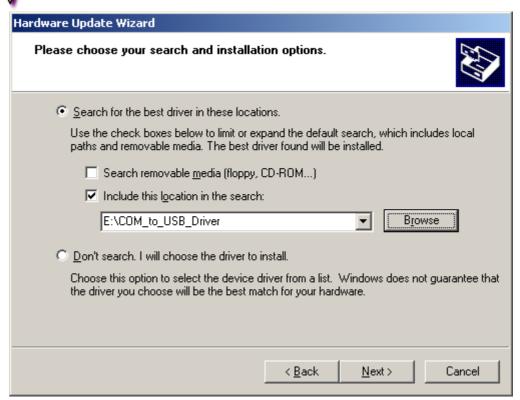


Fig. A.5

If the program finds the necessary files, it will automatically start the driver installation. If installation is completed successfully, the window in Fig. A.6 will appear on the screen. Press «Finish» to complete installation procedure for the COM-to-USB converter driver.





Fig. A.6

If the necessary drivers are not installed, an error message (Fig. A.7) will appear. In this case, click «**Back**» and set the correct path to the driver files in the window in Fig. A.3.



Fig. A.7





Once the converter driver is installed, you will need to know the number of the additional COMport set by the system and configure parameters of this port for correct operation of the AHRS. To do this, press the **«Device Manager»** button in the **«System Properties»** window (Fig. A.8), in the **«Hardware»** tab. In the opened **«Device Manager»** window (Fig. A.9) the additionally set COMport will be marked as **«USB serial port (COMN)»**. Number N in the port name will be assigned by the computer.

System Properties ? × System Restore Automatic Updates Remote Hardware Computer Name Advanced Device Manager The Device Manager lists all the hardware devices installed on your computer. Use the Device Manager to change the properties of any device. Device Manager _I Drivers Driver Signing lets you make sure that installed drivers are compatible with Windows. Windows Update lets you set up how Windows connects to Windows Update for drivers. Driver Signing Windows Update Hardware Profiles Hardware profiles provide a way for you to set up and store different hardware configurations. Hardware Profiles Cancel

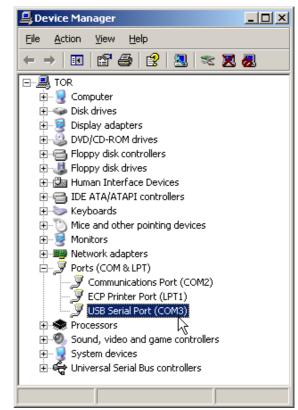


Fig. A.8 Fig. A.9

Next, open the Properties window of this port «USB serial port (COMN) Properties» (Fig. A.10) and press the «**Advanced**» button. In the opened «Advanced Settings for COMN» window set the parameters:

- *0Latency Timer (msec) to 16;
- *1Minimum Read Timeout (msec) to 0;
- *2Minimum Write Timeout (msec) to 0;

as it is shown in Fig. A.11, and click «OK».

Note. set of the "USB serial port (COMN)" parameters that was required for previous versions of the AHRS Demo Program are also valid:

- *3Latency Timer (msec) 1;
- *4Minimum Read Timeout (msec) 100;
- *5Minimum Write Timeout (msec) 100;





but parameters shown in Fig. A.11 provide less load on CPU of computer.

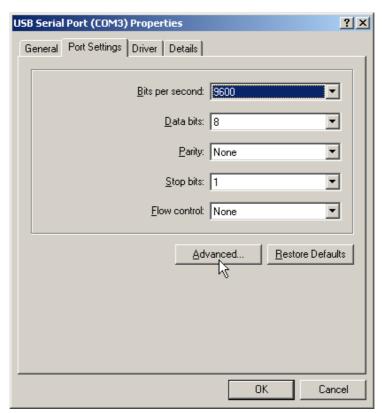


Fig. A.10





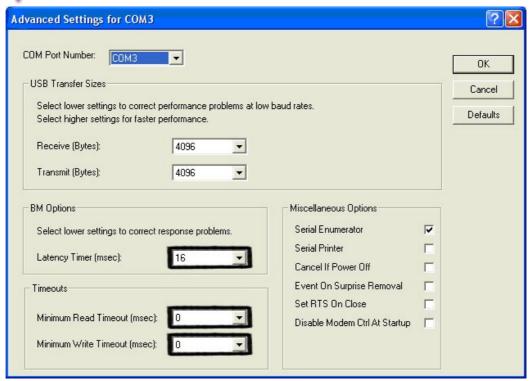


Fig. A.11

B. Output data formats

User can choose one of the formats to view and save the data as text depending on the parameters necessary for control (see Fig. 4.1). In the beginning of each file, after the text «Test parameters», name of the AHRS in use is specified, and next is the calendar date and file saving time. Below are examples of the saved data in each of available data formats.





USW(L/H)

Vdd VDC

«Full Output Data»

		USW(LH) 0000000 0000000 0000000 0000000
	0.00 Date= 2008.1135	Magn_X Magn_Y Magn_Z Temperature Vdd -8187 1845 -22061 -21738 5.83 -8177 1839 -22061 -21738 4.95
20:90:	0.00 Date	Y Magn_Z -22061 -22061
008 19	= de =	Magn_ 1845 1839
02.12.2	0.00 Altitude= h = 1.469	Magn_X -8187 -8177
e/Time	= 0.0 Pitch =	Acc_Z -13715 -13776
38, Dat	gitude: 0 F	Acc_ Y -378 -397
26.11.0	0 Long 0.59	Acc_X -212 -190
3 v4.1.4 2	0.00 Latitude= 50.00 Longitude= 0.00 A 261.253 Roll = 0.590 Pitch = 1	Gyro_Z 154 174
PADC	atitude: 253	Gyro_Y 819 869
ersion,	0.00 L 261.2	Gyro_X 659 688
Firmware Version PADC v4.1.4 26.11.08, Date/Time 02.12.2008 19.06.07 100	Mdec= 0.00 Latitude: Heading = 261.253	GyroZ(deg/s) -0.17 0.54
2200112		TroX(deg/s) GyroY(deg/s) GyroZ Gyro Y Gyro Z Acc X Acc Y Acc Z Acc Z 4.78 -3.26 -0.17 669 819 154 -3.12 -378 -13716 -0.28 -2.55 0.54 688 869 174 -190 -397 -13776 -
Ψ z		yroX(deg/s) -0.78 -0.28
ort rate, H	nation	Roll Gy 0.55 0.56
est repo	ic declir lignmen	Pitch 1.48 1.48
10 Test report Measurement rate,	Magnetic declination Initial alignment	Heading 261.32 261.32

Vote. Saved data units

Magn_Y Magn_Z Temperature ADC code ADC code s) Gyro_X Gyro_Y Gyro_Z Acc_X Acc_Y Acc_Z Magn_X ADC code Heading Pitch Roll GyroX(deg/s) GyroY(deg/s) Gyro_X deg/s deg deg deg

USW(L/H)

Vdd √DC

In the Vdd column the AHRS input voltage and stabilized voltage supplied to the AHRS sensors are recorded sequentially. USW (Unit Status Word) is in binary form with low and high bytes listed in the last two columns. In the Temperature column ADC codes are recorded sequentially from temperature sensors of the inertial sensors. Status of each bit of the USW is specified in the Appendix C.

«Orientation + Incremental Sensor Data»

Test report leasurement rate, lagnetic declinatic itial alignment

Magn_Z Temperature Magn_Y nT $\frac{\text{Magn}_{\times}}{\text{nT}}$ The average temperature inside AHRS is listed in the Temperature column. dea/sec dea/sec deg/sec Roll deg Pitch deg ded

AccZ

AccY

AccX

Rate_Z

Rate_Y

Rate_X

Vote. Saved data units

Heading

USW (Unit Status Word) is in binary form with low and high bytes listed in the last two columns. Status of each bit of the USW is specified in the Appendix C.

C. The Unit Status Word definition

	Bit	Parameter	Performance
Low	0	Initial Alignment	0 – Successful initial alignment
(failure)			1 – Unsuccessful initial alignment due to AHRS





	-		
byte			moving or large changing of outer magnetic field
	1	AHRS Parameters	0 – Parameters are correct
			1 – Parameters are incorrect
	2	Gyroscope Unit	0 – No failure
			1 – Failure detected
	3	Accelerometer Unit	0 – No failure
			1 – Failure detected
	4	Magnetometer Unit	0 – No failure
			1 – Failure detected
	5	Electronics	0 – No failure
			1 – Failure detected
	6	Software	0 – No failure
			1 – Failure detected
	7	Reserved	
High	8		0 – Supply voltage is not less than minimum level
(warning)			1 – Low supply voltage detected
byte	9	Incorrect Power Supply	0 – Supply voltage is not higher than maximum
			level
			1 – High supply voltage detected
	10		0 - X-angular rate within the normal range
			1 – X-angular rate is outrange
	11	Angular Rate	0 – Y-angular rate within the normal range
		Exceeding Detect	1 – Y-angular rate is outrange
	12		0 - Z-angular rate within the normal range
			1 – Z-angular rate is outrange
	13	Large Magnetic Field	0 – Total magnetic field within the normal range
		Detect	1 – Total magnetic field limit is exceeded
	14	Environmental	0 – Temperature within the operating range
		Temperature	1 – Temperature is out of the operating range
	15	Reserved	

